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January 28, 2002

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**FAX NUMBER:** (703) 872-9310  
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**FROM:** John E. Miller, Esq.  
**DIRECT DIAL PHONE NUMBER:** 216-622-8679

**CLIENT NO.:** 20721/04404

**CLIENT NAME:** Brush Wellman

**NUMBER OF PAGES (including this page):** 5

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**Re:** Serial No. 09/387,894  
**Title:** IMPROVED DIES FOR DIE CASTING  
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# TRANSMITTAL FORM

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		Application Number	09/387,894
		Filing Date	September 1, 1999
		First Named Inventor	Guha et al.
		Group Art Unit	1742
		Examiner Name	Nicole Coy
Total Number of Pages in This Submission	5	Attorney Docket Number	20721/04404

## ENCLOSURES (check all that apply)

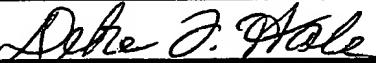
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Firm Or Individual name	John E. Miller	
Signature		24024
Date	January 28, 2002	PATENT TRADEMARK OFFICE

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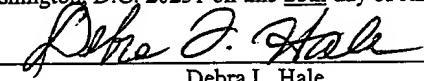
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\_\_\_\_\_  
Debra L. Hale

**PATENT**  
**IN THE UNITED STATES PATENT AND TRADEMARK OFFICE**

In re Application of:	)	Examiner: H. Wilkins, III
Amitava Guha and William D. Nielsen, Jr.	)	
	)	Art Unit: 1742
Serial No.: 09/387,894	)	
	)	
Filed: September 1, 1999	)	
	)	
For: IMPROVED DIES FOR DIE	)	Attorney Docket No.: 20721/04404
CASTING ALUMINUM AND	)	
OTHER METALS	)	
	)	

Assistant Commissioner for Patents  
Washington, D.C. 20231

**SUPPLEMENTAL AMENDMENT**

Dear Sir:

Supplemental to the Request for Reconsideration submitted January 22, 2002, please amend the above-identified application as follows:

**IN THE CLAIMS**

Cancel claims 11 and 22.

Amend claim 12, 23 and 28 to read as follows:

28.(amended) A process for solidification of a molten metal selected from aluminum, aluminum alloy, magnesium, magnesium alloy, copper, copper alloy, zinc and zinc alloy comprising charging the molten metal into a die, the die optionally having a die insert, and allowing the molten metal to solidify therein, wherein the die or die insert or both are made from an underaged Ni-Be alloy containing about 1.0 to less than 3.0 wt.% Be.